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Service Production Part Approval Process (Service PPAP) is a supplement to Production Part Approval Process (PPAP) 4th edition. This document identifies PPAP requirements for all service parts. These requirements are intended to be clarifications to the PPAP process for service parts and not additional requirements.

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the PPAP manual. ... accordance with AIAG PPAP - Fourth Edition Section 2.2.1. Critical characteristics and key dimensions are to be identifiable in the design record.

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The NEW — Production Part Approval Process (PPAP), Fourth Edition manual, developed by Chrysler Group, Ford Motor Company and General Motors, will officially be released on March 1, 2006. Updated to align with the automotive process approach, the PPAP manual defines requirements for the production part approval process, as defined by Chrysler Group, Ford Motor Company and General Motors.

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