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Service Limit 0.55mm • Measure the radial trend (X,Y) clearance of the big end of the connecting rod. Service Limit 0.05mm • Measure the main shaft journal jump of the crankshaft. If this measurement is too great, it will cause the engine to shake abnormally, shortening the life of the engine It must be examined carefully when inspecting.

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### Basic Troubleshooting and Service Information

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